Table 2 illustrates the effect of the use of a compatibilizer **(poly(2-ethyl-2-oxazoline), 2 parts)** on the properties of soy protein/PLA blends:

Table 2

Effect of a Compatibilizer on Properties of Soy Protein/PLA Blends
(Medium Shear)

	CP (parts)	Strength MPa	σ_y MPa	P.E.Y. %	σ_b MPa	P.E.B. %	Modulus MPa	Water uptake %, 2 h
SPI	0	12.4± 2.0	12.1± 2.0	1.2± 0.1	12.4± 2.0	1.3± 0.1	1502±16	18.2± 1.6
	2	18.7± 1.7	18.5± 1.8	1.8± 0.2	18.7± 1.7	1.8± 0.2	1454±42	14.1± 1.8
SPC	0	19.3± 0.6	19.0± 0.9	1.7± 0.1	19.3± 0.6	1.7± 0.1	1676±83	15.1± 1.0
	2	19.5± 0.3	19.2± 1.6	1.7± 0.1	19.5± 0.3	1.8± 0.1	1611±116	17.2± 1.3
SF	0	12.8± 0.3	12.7± 0.3	2.4± 0.2	12.8± 0.3	2.5± 0.2	805±30	12.5± 0.5
	2	14.8± 0.3	14.7± 0.3	2.5± 0.1	14.8± 0.3	2.5± 0.2	864±25	10.7± 0.4

SPI, SPC, SF: soy protein isolate, concentrate, and soy flour, respectively.
Glycerol was used as a plasticizer.
PLA: poly(lactic acid)
CP: compatibilizer, poly(2-ethyl-2-oxazoline)
σ_y: stress at yield point
σ_b: stress at break point
P.E.Y.: percentage elongation at yield point
P.E.B.: percentage elongation at break point

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